

2578 - * - * * *

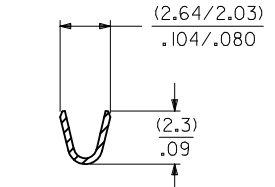
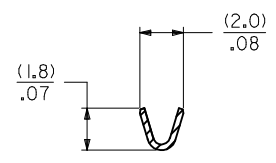
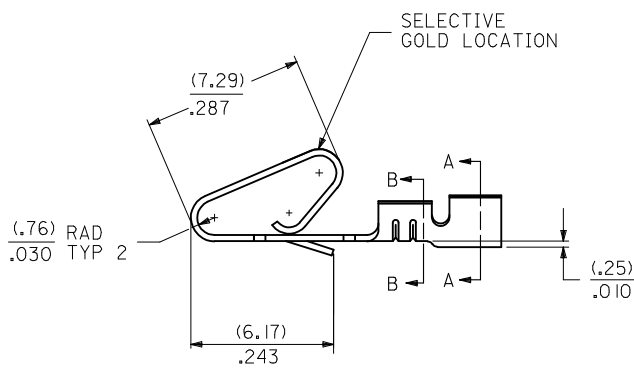
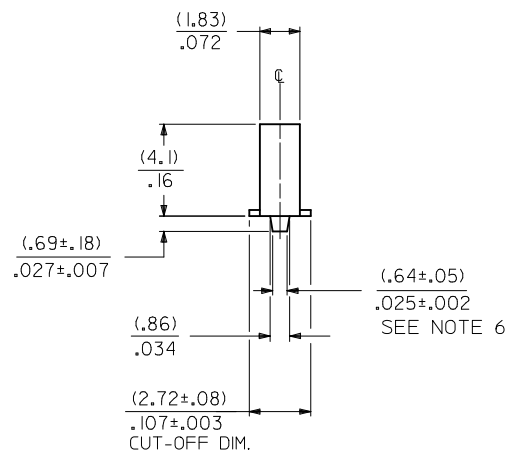
MATERIAL CODE
 (.28)/.0106 THK
 BLANK=BRASS
 B=PHOS BRONZE

WINDING SPEC.
 A=CHAIN, PER WINDING DETAIL "A"
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

PLATING CODE
 (PER SDES-88)

OPTIONS
 BLANK=AS SHOWN
 1 = WITH CAT EARS

(122) - OVERALL TIN: (0.00381)/.000150 MIN.
 OVER (0.00076)/.000030 MIN. NICKEL
 (154) - OVERALL TIN (0.00254)/.000100 MIN.
 OVER (0.00127)/.000050 MIN. NICKEL
 (224) - OVERALL MATTE TIN: (0.00508)/.000200 MIN.
 OVER (0.00127)/.000050 MIN. NICKEL
 (550) - SELECT GOLD: (0.00038)/.000015 MIN.
 OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
 (555) - SELECT GOLD: (0.00038)/.000015 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
 (558) - SELECT GOLD: (0.00076)/.000030 MIN.
 OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
 OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 (P909) - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN



1. MATERIAL: SEE LEGEND
2. FINISH: SEE LEGEND
3. PRODUCT SPECIFICATION: PS-08-50
4. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/0.65 MAX INSULATION DIA.
5. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
6. OPTIONAL DESIGN (.86±.05)/.034±.002
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002

ADD WINDING VIEW EC NO: UCP2014-4131 DRW:WKP/PPER 2014/04/07 CHKD:NGUYEN 2014/04/07 APPR:FSMITH 2014/04/21	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM/IN	---	INCH	
	▽=0	4 PLACES ± --- ± ---	DRAWN BY PEREZ/AR	DATE 01/29/87	TITLE	CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE
	▽=0	3 PLACES ± --- ±.010	CHECKED BY PATEL	DATE 01/29/87	molex	
	2 PLACES ± 0.25 ±.014	APPROVED BY FSMITH	DATE 2014/04/21	DOCUMENT NO. SD-2578		SHEET NO. 1 OF 2
	1 PLACE ± 0.36 ± ---	ANGULAR ±1/2°		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX. INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
	0 PLACE ± --- ± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				

