

# ABS05W

1.6 x 1.0 x 0.5 mm

(Pb) RoHS/RoHS II Compliant

MSL = N/A: NOT APPLICABLE

#### **FEATURES**

- Exceptionally low plating load of 4.0pF, ideal for wearables, wireless, and IoT applications
- Simultaneously optimized for ESR over extended operating temperature range
- Miniature 1.6 x 1.0 x 0.5 mm SMD package, ideally suited for space constrained designs
- Available with  $\pm 20$  ppm set tolerance
- Seam sealed package for long term reliability

#### **APPLICATIONS**

- Wearables
- Wireless Modules
- Internet of Things (IoT)
- Bluetooth/Bluetooth Low Energy (BLE)
- Machine-to-Machine (M2M) Connectivity
- Ultra Low Power MCU
- Near Field Communication (NFC)
- **ISM Band Applications**
- Ultra low power, energy saving MCU

#### STANDARD SPECIFICATIONS

PARAMETERS	MINIMUM	TYPICAL	MAXIMUM	UNITS	NOTES
Frequency	32.768		kHz		
Operation Mode	Flexur	al Mode (Tunin	g Fork)		
Operating Temperature	-40		+125	°C	See options
Storage Temperature	-55		+125	°C	
Frequency Tolerance @ +25°C	-20		+20	ppm	Refer to Note #1
Shift through standard RoHS Reflow, (2) reflow cycles maximum	-2.00		+2.00	ppm	260°C peak maximum reflow temperature, relative to stand-alone set-tolerance frequency
Temperature Coefficient:	-0.04	-0.03	-0.02	ppm/T²	
Turn-over temperature:	+20	+25	+30	°C	
Frequency Stability Over Operating Temperature, relative to in-circuit measured frequency post reflow	-200		1	ppm	Over -40°C to +85°C
	-300		1	ppm	Over -40°C to +105°C
	-450		1	ppm	Over -40°C to +125°C
Load capacitance (CL)		4		pF	Refer to Note #2
Equivalent Series Resistance (ESR)		< 50	60	kΩ	@ +25±3°C
		< 55	70	kΩ	Over -40°C to +85°C
		< 60	75	kΩ	Over -40°C to +105°C
		< 65	85	kΩ	Over -40°C to +125°C
Shunt capacitance (C0)		1.45	2.0	pF	Combined Electrode & Package Capacitance
Motional Capacitance (C1)		7.91		fF	C1 also referred as Cm
Motional Inductance (L1)		2,987,787		mН	L1 also referred as Lm
Drive Level		0.1	0.5	μW	
Crystal sensitivity to closed-loop oscillator loading (Ts)	115	122	140	ppm/pF	Refer to Note #3
Q value	8,000	14,000			Quality Factor
Aging @ +25°C±3°C [First Year]	-3		+3	ppm	Relative to post reflow measured frequency
Aging @ +25°C±3°C [Over 10-years]	-15		+15	ppm	Relative to post reflow measured frequency
Insulation Resistance	500			ΜΩ	@ 100Vdc ± 15V

Note #1: With an effective loop capacitance of 4.0pF, the oscillator circuit will be within set-tolerance specification; less any frequency shift due to the reflow process.

Note #2: The oscillator loop needs to present an effective loop capacitance of 4.0 pF to track the stand-alone crystal frequency. This loop capacitance is essential to ensure highest possible Closed-Loop Safety Factor for the entire population of crystals.

Note #3:  $Ts = -(C1) / [2*(C0 + CL)^2] \dots$  Where CL = 4pF



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**REVISED: 02.01.2018** 

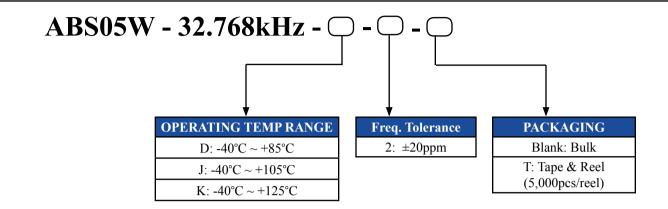


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1.6 x 1.0 x 0.5 mm RoHS/RoHS II Compliant

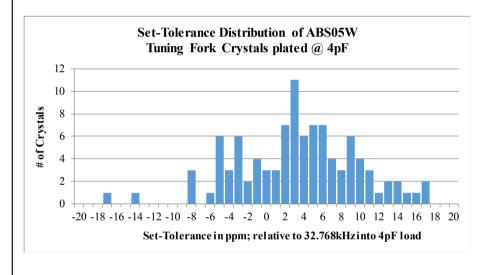
MSL = N/A: NOT APPLICABLE

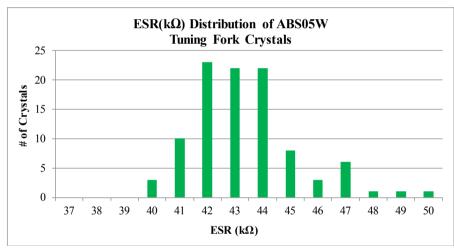
### **OPTIONS AND PART IDENTIFICATION**



# TYPICAL FREQUENCY TOLERANCE DISTRIBUTION (AT $25^{\circ}C \pm 3^{\circ}C$ )

### TYPICAL ESR DISTRIBUTION (AT $25^{\circ}C \pm 3^{\circ}C$ )



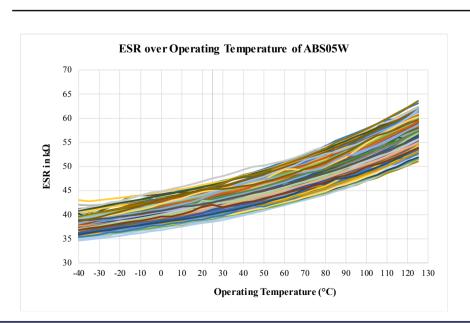


The data above reflects typical distribution, lot-to-lot variation applies

# TYPICAL FREQUENCY Vs. TEMPERATURE CHARACTERISTICS

#### 

# TYPICAL ESR (EQUIVALENT SERIES RESISTANCE) VS. TEMPERATURE CHARACTERISTICS





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# ABS05W

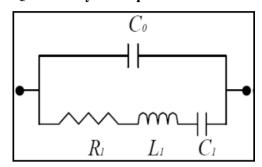
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### SPICE MODEL (BASED ON TYPICAL VALUES AT $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ ):

#### **Quartz Crystal Equivalent Circuit**



Frequency: 32.78kHz

Plating Load (CL) = 4pF

C0 = 1.45 pF

 $R1 = 43,394 \Omega$ 

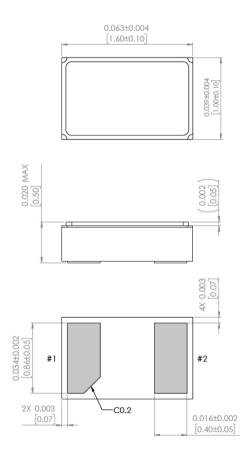
L1 = 2,987,787mH

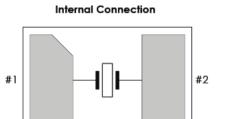
C1 = 7.91 fF

#### **MECHANICAL DIMENSIONS**

**Dimensions: mm** 

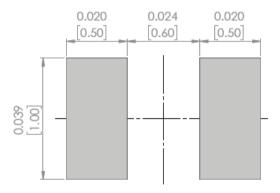
Typical Weight: 2.7 mg





Top View

#### Recommended Land Pattern





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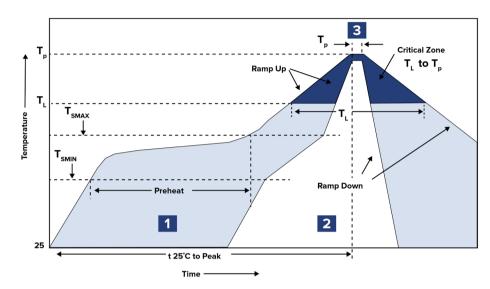
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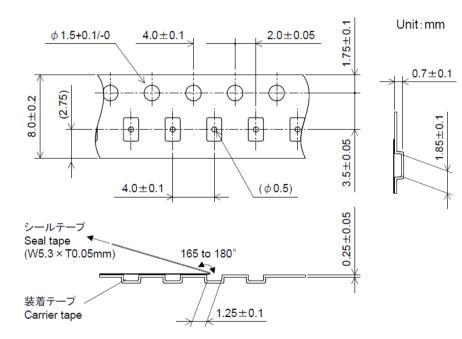
#### RECOMMENDED REFLOW PROFILE

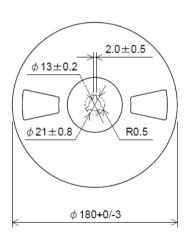


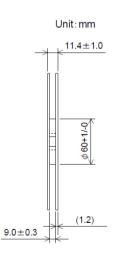
Zone	Description	Temperature	Time
1	Preheat / Soak	$T_{\text{SMIN}} \sim T_{\text{SMAX}}$ $150^{\circ}\text{C} \sim 170^{\circ}\text{C}$	$80 \sim 100 \text{ sec.}$
2	Reflow	${ m T_L}  m 220^{\circ}C$	50 ~ 70 sec.
3	Peak Heat	T <sub>P</sub> 260°C ±5°C	5 sec. MAX

#### **PACKAGING**

## TAPE AND REEL (5,000PCS/REEL)







**DIMENSIONS: mm** 



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