COG Dielectric, 10 – 250 VDC (Commercial Grade)



Overview

KEMET's COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant

circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/°C from -55°C to +125°C.

Benefits

- -55°C to +125°C operating temperature range
- · Lead (Pb)-free, RoHS, and REACH compliant
- EIA 0201, 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V, and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 μ F
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- · No piezoelectric noise
- Extremely low ESR and ESL
- · High thermal stability
- High ripple current capability



Ordering Information

С	1206	С	104	J	3	G	A	С	TU
Ceramic	Case Size (L" x W")	Specification/ Series ¹	Capacitance Code (pF)	Capacitance Tolerance ²	Rated Voltage (VDC)	Dielectric	Failure Rate/ Design	Termination Finish ³	Packaging/ Grade (C-Spec)
	0201 0402 0603 0805 1206 1210 1805 1808 1812 1825 2220 2225	C = Standard	Two significant digits and number of zeros. Use 9 for 1.0 – 9.9 pF Use 8 for 0.5 – .99 pF e.g., 2.2 pF = 229 e.g., 0.5 pF = 508	B = ±0.10 pF C = ±0.25 pF D = ±0.5 pF F = ±1% G = ±2% J = ±5% K = ±10% M = ±20%	8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 2 = 200 A = 250	G = COG	A = N/A	C = 100% Matte Sn	See "Packaging C-Spec Ordering Options Table"

¹ Flexible termination option is available. Please see FT-CAP product bulletin C1062_C0G_FT-CAP_SMD

² Additional capacitance tolerance offerings may be available. Contact KEMET for details.

³ Additional termination finish options may be available. Contact KEMET for details.



Packaging C-Spec Ordering Options Table

Packaging Type ¹	Packaging/Grade Ordering Code (C-Spec)
Bulk Bag/Unmarked	Not required (Blank)
7" Reel/Unmarked	TU
13" Reel/Unmarked	7411 (EIA 0603 and smaller case sizes) 7210 (EIA 0805 and larger case sizes)
7" Reel/Unmarked/2 mm pitch²	7081
13" Reel/Unmarked/2 mm pitch ²	7082

¹ Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging.

Benefits cont.

- Preferred capacitance solution at line frequencies and into the MHz range
- No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature from -55°C to +125°C
- · No capacitance decay with time
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb plated termination finish option available upon request (5% Pb minimum)

Applications

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.

Qualification/Certification

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

Environmental Compliance

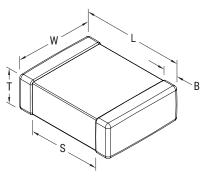
Lead (Pb)-free, RoHS, and REACH compliant without exemptions.

¹ The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

² The 2 mm pitch option allows for double the packaging quantity of capacitors on a given reel size. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



Dimensions - Millimeters (Inches)



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0201	0603	0.60 (0.024) ±0.03 (0.001)	0.30 (0.012) ±0.03 (0.001)		0.15 (0.006) ±0.05 (0.002)	N/A	Solder Reflow
0402	1005	1.00 (0.040) ±0.05 (0.002)	0.50 (0.020) ±0.05 (0.002)		0.30 (0.012) ±0.10 (0.004)	0.30 (0.012)	Only
0603	1608	1.60 (0.063) ±0.15 (0.006)	0.80 (0.032) ±0.15 (0.006)		0.35 (0.014) ±0.15 (0.006)	0.70 (0.028)	
0805	2012	2.00 (0.079) ±0.20 (0.008)	1.25 (0.049) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)	0.75 (0.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (0.126) ±0.20 (0.008)	1.60 (0.063) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)		
1210	3225	3.20 (0.126) ±0.20 (0.008)	2.50 (0.098) ±0.20 (0.008)	See Table 2 for	0.50 (0.02) ±0.25 (0.010)		
1805	4513	4.50 (0.177) ±0.50 (0.020)	1.27 (0.050) ±0.38 (0.015)	Thickness	0.60 (0.024) ±0.35 (0.014)		
1808	4520	4.70 (0.185) ±0.50 (0.020)	2.00 (0.079) ±0.20 (0.008)		0.60 (0.024) ±0.35 (0.014)		
1812	4532	4.50 (0.177) ±0.30 (0.012)	3.20 (0.126) ±0.30 (0.012)		0.60 (0.024) ±0.35 (0.014)	N/A	Solder Reflow Only
1825	4564	4.50 (0.177) ±0.30 (0.012)	6.40 (0.252) ±0.40 (0.016)	1	0.60 (0.024) ±0.35 (0.014)		,
2220	5650	5.70 (0.224) ±0.40 (0.016)	5.00 (0.197) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		
2225	5664	5.60 (0.220) ±0.40 (0.016)	6.40 (0.248) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		



Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
¹ Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5±1 seconds and charge/discharge not exceeding 50 mA)
² Dissipation Factor (DF) Maximum Limit at 25°C	0.1%
³ Insulation Resistance (IR) Limit at 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120±5 seconds at 25°C)

¹ DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

	High Temperature Life, Biased Humidity, Moisture Resistance											
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance							
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit							

² Capacitance and dissipation factor (DF) measured under the following conditions:

¹ MHz \pm 100 kHz and 1.0 Vrms \pm 0.2 V if capacitance \leq 1,000 pF

¹ kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

³ To obtain IR limit, divide $M\Omega$ - μ F value by the capacitance and compare to $G\Omega$ limit. Select the lower of the two limits.



Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes)

	0	Case Size/ Series	C0201C	C0402C	C0603C	C0805C	C1206C
Сар	Cap	Voltage Code	8 4 3	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
	Code	Rated Voltage (VDC)	10 16 25	10 16 25 50 50 100 200 250	10 16 25 50 50 250 250	10 16 25 50 200 250	10 16 50 50 100 200 250
		Capacitance Tolerance		Pro	duct Availability and Chip ee Table 2 for Chip Thick	Thickness Codes	
0.50 & 0.75 pF		B C D		BB BB BB BB	CF CF CF CF CF CF		
0.75 pF	758 109 - 919*	B C D			CF CF CF CF CF CF CF CF		EB EB EB EB EB EB
1.0 - 9.1 pF* 1.1 pF	119	B C D			CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
1.2 pF	129	B C D		BB BB BB BB	CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
1.3 pF	139	B C D			CF CF CF CF CF CF		EB EB EB EB EB EB
1.5 pF	159	B C D			CF CF CF CF CF CF		EB EB EB EB EB EB
1.6 pF	169	BCD			CF CF CF CF CF CF		
1.8 pF	189	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
2.0 pF	209	BCD			CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
2.2 pF	229	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
2.4 pF	249	B C D		BB BB BB BB	CF CF CF CF CF CF		
2.7 pF	279	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
3.0 pF	309	B C D		BB BB BB BB	CF CF CF CF CF CF		
3.3 pF	339	B C D			CF CF CF CF CF CF CF CF		EB EB EB EB EB EB EB EB
3.6 pF 3.9 pF	369 399	B C D			CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
4.3 pF	439	B C D			CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
4.7 pF	479	B C D			CF CF CF CF CF CF		EB EB EB EB EB EB EB
5.1 pF	519	B C D			CF CF CF CF CF CF		
5.6 pF	569	B C D			CF CF CF CF CF CF		
6.2 pF	629	B C D		BB BB BB BB	CF CF CF CF CF CF		
6.8 pF	689	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
7.5 pF	759	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
8.2 pF	829	B C D		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
9.1 pF	919	BCD		BB BB BB BB	CF CF CF CF CF CF		
10 pF	100		AB1 AB1 AB1		CF CF CF CF CF CF		
11 pF	110	F G J K M			CF CF CF CF CF CF		
12 pF	120		AB ² AB ² AB ²		CF CF CF CF CF CF		EB EB EB EB EB EB
13 pF 15 pF	130 150	F G J K M	AB ² AB ² AB ²		CF CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
16 pF	160	F G J K M	AD- AD- AD-		CF CF CF CF CF CF CF		
18 pF	180		AB ² AB ² AB ²		CF CF CF CF CF CF CF		EB EB EB EB EB EB
20 pF	200	F G J K M			CF CF CF CF CF CF		
22 pF	220		AB ² AB ² AB ²			DM DM DM DM DN DN DN	
24 pF	240	F G J K M		BB BB BB BB	CF CF CF CF CF CF		
27 pF	270	F G J K M	AB ² AB ² AB ²		CF CF CF CF CF CF		
30 pF	300	F G J K M			CF CF CF CF CF CF		
33 pF	330		AB ² AB ² AB ²		CF CF CF CF CF CF		
36 pF	360	F G J K M				DN DN DN DN DN DN	
39 pF	390					DN DN DN DN DN DN	
43 pF	430	F G J K M				DN DN DN DN DN DN DN	
47 pF 51 pF	470 510	F G J K M				DN DN DN DN DN DN DN	
51 pF 56 pF	510 560					DN DN DN DN DN DN DN DN DN DN DN DN DN	
62 pF	620	F G J K M				DN DN DN DN DN DN DN	
68 pF	680					DN DN DN DN DN DN DN	
75 pF	750	F G J K M				DN DN DN DN DN DN DN	
82 pF	820					DN DN DN DN DN DN DN	
91 pF	910	F G J K M				DN DN DN DN DN DN DN	
100 pF	101	F G J K M	AB ² AB ² AB ²	BB BB BB BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
		Rated Voltage (VDC)			10 25 50 50 100 200 250		10 25 50 100 200 250
Cap	Cap Code	Voltage Code	8 4 3	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
		Case Size/Series	C0201C	C0402C	C0603C	C0805C	C1206C
	<u> </u>						

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). xx¹ Available only in D, J, K, M tolerance

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

 xx^2 Available only in J, K, M tolerance.



Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes) cont.

	Con	Case Size/ Series	C0201C	C	0402C	C0603C	C0805C	C1206C
Cap	Cap	Voltage Code	8 4 3	8 4 3	5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
	Code	Rated Voltage (VDC)	10 16 25	10 16 25	50 100 200 250	10 16 16 50 50 200 250	10 25 50 50 100 200 250	10 16 25 50 50 100 250
		Capacitance				roduct Availability and Chip 1		
		Tolerance				See Table 2 for Chip Thickne		
110 - 180 pF* 200 - 270 pF*	111 - 181* 201 - 271*	F G J K M F G J K M		BB BB BB BB BB BB			DN DN DN DN DN DN DN DN DN DN DN DN DN	
300 pF	301	F G J K M		BB BB BE			DN DN DN DN DN DN DN	
330 pF	331	F G J K M		BB BB BE			DN DN DN DN DN DN DN	
360 pF	361	F G J K M		BB BB BE				
390 pF	391	F G J K M		ВВ ВВ ВЕ			DN DN DN DN DN DN DN	
430 pF	431	F G J K M		BB BB BE	B BB BB	CF CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
470 pF	471	F G J K M		ВВ ВВ ВЕ	B BB BB	CF CF CF CF CF CF CF	DN DN DN DN DP DP	EB EB EB EB EB EB
510 pF	511	F G J K M		BB BB BE	B BB BB	CF CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB EB
560 pF	561	F G J K M		BB BB BE			DN DN DN DN DN DN DN	
620 pF	621	F G J K M		BB BB BE			DN DN DN DN DN DN DN	
680 pF	681	F G J K M		BB BB BE			DN DN DN DN DN DN	
750 pF	751	F G J K M		BB BB BB			DN DN DN DN DN DN DN	
820 pF	821	F G J K M		BB BB BB			DN DN DN DN DN DN DN	
910 pF 1,000 pF	911 102	F G J K M		BB BB BE				EB EB EB EB EB EB EB EB
1,100 pF	112	F G J K M			B BB			
1,200 pF	122	F G J K M		BB BB BE			DN DN DN DN DN DN DN	
1,300 pF	132	F G J K M		BB BB BE		CF CF CF CF CH CH C		
1,500 pF	152	F G J K M		BB BB BE		CF CF CF CF CH CH C		
1,600 pF	162	F G J K M		вв вв ве		CF CF CF CF CH CH C	DP DP DP DP DN DN	
1,800 pF	182	F G J K M		BB BB BE	В	CF CF CF CF CH CH C	DP DP DP DP DN DN	EB EB EB EB ED ED ED
2,000 pF	202	F G J K M		BB BB BE	В	CF CF CF CF CH CH CH	DN DN DN DN DN DN DN	EB EB EB EB ED ED ED
2,200 pF	222	F G J K M		BB BB BE	В	CF CF CF CF CH CH CH		
2,400 pF	242	F G J K M						
2,700 pF	272	F G J K M					DN DN DN DN DN DN DN	
3,000 pF	302	F G J K M						
3,300 pF 3,600 pF	332 362	F G J K M					DP DP DP DP DN DN DN DP DP DP DP DN DP DP	EC EC EC EC EE EB EB EB
3,900 pF	392	F G J K M					DE DE DE DE DN DP DP	
4,300 pF	432	F G J K M						
4,700 pF	472	F G J K M					DE DE DE DN DP DP	
5,100 pF	512	F G J K M						ED ED ED ED EB EB
5,600 pF	562	F G J K M				CF CF CF CF	DN DN DN DN DP DP	ED ED ED ED EB EB
6,200 pF	622	F G J K M					DN DN DN DN DG DG	EB EB EB EB EB EB
6,800 pF	682	F G J K M						
7,500 pF	752	F G J K M						EB EB EB EB EB EB
8,200 pF	822	F G J K M						
9,100 pF	912	F G J K M					DN DN DN DN DN	EC EC EC EC EB EC EC ED ED ED ED EB EC EC
10,000 pF 12,000 pF	103 123	F G J K M F G J K M					DN DN DN DP DN DN DN DD DE	ED ED ED ED EB EC EC EB EB EB EB EB ED ED
15,000 pF 15,000 pF	153	F G J K M					DN DN DN DP DG	EB EB EB EB EB EF EF
18,000 pF	183	F G J K M					DN DN DN DP	EB EB EB EB EB EH EH
22,000 pF	223	F G J K M					DP DP DF	EB EB EB EC EH EH
27,000 pF	273	F G J K M					DF DF DF	EB EB EB EE
33,000 pF	333	F G J K M					DG DG DG	EC EC EC EE
39,000 pF	393	F G J K M					DG DG DG	EC EC EC EE EH
47,000 pF	473	F G J K M					DG DG DG	EC EC EC EE EH
56,000 pF	563	F G J K M						ED ED ED EF
68,000 pF	683	F G J K M						EF EF EF EH
82,000 pF	823	F G J K M F G J K M						EH EH EH EH
0.10 μF	104	Rated Voltage (VDC)	10 16 25	16 16 25	50 100 200 250	10 16 16 50 50 200 250	10 16 25 50 100 200 250	10 25 50 100 200 250
Сар	Cap Code	Voltage Code	8 4 3	8 4 3			8 4 3 5 1 2 A	8 4 3 5 1 2 A
		Case Size/Series	C0201C		C0402C	C0603C	C0805C	C1206C
	<u> </u>		002010	<u>`</u>		1 00000		0.200

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91).
For case size 0805 Cap Codes: 220 (250V, 200V & 100V) & 101 (250V and below) Thickness Code DM

xx¹ Available only in D, J, K, M tolerance

 xx^2 Available only in J, K, M tolerance.



Table 1B - Capacitance Range/Selection Waterfall (1210 - 1812 Case Sizes)

	Con	Case Size/ Series			C1	210	С			C	1805	5C		C18	08C		C1812C			
Cap	Cap Code	Voltage Code	8	4	3	5	1	2	A	5	1	2	5	1	2	A	5	1	2	A
	Coue	Rated Voltage (VDC)	10	16	25	50	100	200	250	50	100	200	50	100	200	250	50	100	200	250
		Capacitance Tolerance			,		P	roduc See 1	t Ava	ilabili 2 for	ity an Chip	d Chi	p Thic ness [kness Dimen	Code	es				
1.0 - 9.1 pF*	109 - 919*	B C D	FB	FB	FB	FB	FB	FB	FB											
10 - 91 pF*	100 - 910*	F G J K M	FB	FB	FB	FB	FB	FB	FB	ļ.							ļ			
110 pF	111	F G J K M	FB	FB	FB	FB	FB	FB	FB								ŀ			
120 pF	121	F G J K M	FB	FB	FB	FB	FB	FB	FB	ŀ							ļ			
130 pF	131		FB	FB	FB	FB	FB	FB	FB											
150 pF	151		FB	FB	FB	FB	FB	FB	FB	l							l			
160 pF	161	F G J K M	FB FB	FB	FB FB	FB FB	FB FB	FB	FB FB	l							1			
180 pF 200 pF	181		FB FB	FB FB	FB F	FB FR	FB FB	FB FB	FB FB	1							}			
200 pF 220 pF	201 221		FB	FB	FB	FB	FB	FB	FB	NC	NC	NC								
240 pF	241	F G J K M	FB	FB	FB	FB	FB	FB	FB	NC	NC	NC								
240 pF 270 pF	271		FB	FB	FB	FB	FB	FB	FB	NC	NC	NC								
270 pF 300 pF	301	F G J K M	FB	FB	FB	FB	FB	FB	FB	NC	NC	NC								
330 - 430 pF*	331 - 431*		FB	FB	FB	FB	FB	FB	FB	NC	NC	NC	LF	LF	LF	LF	ł			
470 - 910 pF*	471 - 911*		FB	FB	FB	FB	FB	FB	FB	NC	NC	NC	LF	LF	LF	LF	GB	GB	GB	GB
1,000 pF	102		FB	FB	FB	FB	FB	FB	FB	NC	NC	NC	LF	LF	LF	LF	GB	GB	GB	GB
1,100 pF	112	F G J K M	FB	FB	FB	FB	FB	FB	FB	NC	NC	INC	LF	LF	LF	LF	GB	GB	GB	GB
1,100 pF	122	F G J K M	FB	FB	FB	FB	FB	FB	FB	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
1,300 pF	132		FB	FB	FB	FB	FB	FC	FC	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
1,500 pF	152		FB	FB	FB	FB	FB	FE	FE	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
1,600 pF	162	F G J K M	FB	FB	FB	FB	FB	FE	FE	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
1,800 pF	182	F G J K M	FB	FB	FB	FB	FB	FE	FE	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
2,000 pF	202	F G J K M	FB	FB	FB	FB	FC	FE	FE	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
2,200 pF	222	F G J K M	FB	FB	FB	FB	FC	FG	FG	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
2,400 pF	242	F G J K M	FB	FB	FB	FB	FC	FC	FC	NC	NC		LF	LF	LF	LF	0.5	OB	0.5	0.0
2,700 pF	272		FB	FB	FB	FB	FC	FC	FC	NC	NC		LF	LF	LF	LF	GB	GB	GB	GB
3,000 pF	302	F G J K M	FB	FB	FB	FB	FC	FF	FF				LF	LF						
3,300 pF	332		FB	FB	FB	FB	FF	FF	FF	l			LF	LF			GB	GB	GB	GB
3,600 pF	362		FB	FB	FB	FB	FF	FF	FF	l			LF	LF						
3,900 pF	392		FB	FB	FB	FB	FF	FF	FF	İ			LF	LF			GB	GB	GB	GB
		Rated Voltage (VDC)	1	9	25	20	100	200	250	50	100	200	20	100	200	250	20	100	200	250
Сар	Cap	Voltage Code	8	4	3	5	1	2	Α	5	1	2	5	1	2	Α	5	1	2	Α
	Code	Case Size/Series			C	12100	;			C	1805	С		C18	08C			C18	12C	

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 1B - Capacitance Range/Selection Waterfall (1210 - 1812 Case Sizes) cont.

		Cas	e Siz	e/ S	eries	s C1210C C1805C					5C		C1808C				C1812C						
Oon	Сар		Voltag			8	4	1	5		2		5	1	2	5		2	A	5	1	2	A
Сар	Code	<u> </u>						3	-	1		A		-			1						
		Ra	ted Volt	<u> </u>		2	9	25	20	5	. 200	250	20	100	200	20	100	200	250	20	100	200	250
			Capac Toler								See 1	Table	ilabili 2 for	ty an Chip	d Chi Thick	p Thic ness [<u> Dimen</u>	Code sions	es				
4,300 pF	432		F	G J			FB	FB	FB	FF	FF	FF				LF	LF			0.0	0.0	0.0	0.0
4,700 pF	472		F	G J			FF	FF	FF	FG	FG	FG				LF	LF			GB	GB	GD	GD
5,100 pF	512		F	G J			FB	FB	FB	FG	FG	FG											
5,600 pF	562		F	G J			FB	FB	FB	FG	FG	FG								GB	GB	GH	GH
6,200 pF	622		F	G J			FB	FB	FB	FG	FB	FB											
6,800 pF	682		F	G J			FB	FB	FB	FG	FB	FB								GB	GB	GJ	GJ
7,500 pF	752		F	G J			FC	FC	FC	FC	FB	FB											
8,200 pF	822		F	G J	1		FC	FC	FC	FC	FB	FB								GB	GH	GB	GB
9,100 pF	912		F	G J			FE	FE	FE	FE	FB	FB											
10,000 pF	103		F	G J			FF	FF	FF	FF	FB	FB								GB	GH	GB	GB
12,000 pF	123		F	G J			FG	FG	FG	FB	FB	FB								GB	GG	GB	GB
15,000 pF	153		F	G J			FG	FG	FG	FB	FC	FC								GB	GB	GB	GB
18,000 pF	183		F	G J			FB	FB	FB	FB	FC	FC								GB	GB	GB	GB
22,000 pF	223		F	GJ			FB	FB	FB	FB	FF	FF								GB	GB	GB	GB
27,000 pF	273		F	G J	K		FB	FB	FB	FB	FG	FG								GB	GB	GB	GB
33,000 pF	333		F	GJ		I FB	FB	FB	FB	FB	FH	FH								GB	GB	GB	GB
39,000 pF	393		F	GJ	K		FB	FB	FB	FE	FH	FH								GB	GB	GB	GB
47,000 pF	473		F	GJ	KIN		FB	FB	FB	FE	FJ	FJ								GB	GB	GD	GD
56,000 pF	563		F	GJ	KI	I FB	FB	FB	FB	FF										GB	GB	GD	GD
68,000 pF	683		F	GJ	KN	I FB	FB	FB	FC	FG										GB	GB	GK	GK
82,000 pF	823		F	GJ	KN	I FC	FC	FC	FF	FH										GB	GB	GM	GM
0.10 μF	104		F	GJ	KN	I FE	FE	FE	FG	FM										GB	GD	GM	GM
0.12 µF	124		F	G J	KN		FG	FG	FH											GB	GH		
0.15 μF	154		F	GJ	KN	I FH	FH	FH	FM											GD	GN		
0.18 µF	184		F	G J	KN	1 FJ	FJ	FJ												GH			
0.22 μF	224		F	G J	KN	1 FK	FK	FK												GK			
0.27 μF	274		F	G J	KIN	1																	
0.33 μF	334		F	GJ	KIN	1																	
0.39 µF	394		F	G J	K	1																	
0.47 μF	474		F	G J	KN	1									L					L			
		Ra	ted Volt	age (\	/DC)	10	16	25	20	100	200	250	20	100	200	50	100	200	250	50	100	200	250
Сар	Cap		Voltag	e Cod	е	8	4	3	5	1	2	A	5	1	2	5	1	2	A	5	1	2	A
•	Code	С	ase Siz	e/Sei	ies	s C1210C			C1805C			C1808C		C1812C									

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 1C - Capacitance Range/Selection Waterfall (1825 - 2225 Case Sizes)

	Con	Case Size/ Series Voltage Code 5 1 2 A					С	2220	C		C22	25C					
Cap	Cap Code		Volt	age (Code		5	1	2	A	5	1	2	5	1	2	A
	Code	Ra	ted V	oltaç	je (V	DC)	50	100	200	250	50	100	200	50	100	200	250
				acit: Ierai	ance nce	!			Proc	duct Ava	railability and Chip Thickness Codes e 2 for Chip Thickness Dimensions						
3,900 pF 4,700 pF 5,100 pF	392 472 512	F F	G G G	J	K K K	M M M	HB HB	HB HB	HB HB	HB HB				KE KE	KE KE	KE KE	KE KE
5,100 pF 5,600 pF 6,200 pF	562 622	F F	G G	J	K K	M M	НВ	НВ	НВ	НВ				KE KE	KE KE	KE KE	KE KE
6,800 pF 7,500 pF 8,200 pF	682 752 822	F F	G G G	J J J	K K K	M M M	HB HB	НВ НВ	HB HB	НВ НВ	JE JE	JE JE	JB JB	KE KE KE	KE KE KE	KE KE KE	KE KE KE
9,100 pF 10,000 pF	912 103	F F	G G	J	K K	M M	НВ	НВ	HE	HE	JE	JE	JB	KE KE	KE KE	KE KE	KE KE
12,000 pF 15,000 pF 18,000 pF	123 153 183	F F	G G G	J J	K K K	M M M	HB HB HB	HB HB HE	HE	HE	JE JE JE	JE JE JE	JB JB JB	KE KE KE	KE KE KE	KE KE	KE KE
22,000 pF 27,000 pF	223 273	F	G G	J	K K	M M	HB HB	HE HG			JE JE	JB JB	JB JB	KE KE	KE KE		
33,000 pF 39,000 pF 47,000 pF	333 393 473	F F	G G G	J J	K K K	M M M					JB JB JB	JB JB JB	JB JB JB	KE			
56,000 pF 68,000 pF	563 683	F F	G G	J	K K	M M					JB JB	JB JB	JB JB				
82,000 pF 0.10 μF 0.12 μF	823 104 124	F F	G G G	J	K K K	M M M					JB JB JB	JB JB JB	JB JD JD				
0.15 μF 0.18 μF	154 184	F	G G	J	K	M M					JB JB	JB JD	JG JG				
0.22 μF 0.27 μF 0.33 μF	224 274 334	F F F	G G G	J	K K K	M M M					JB JB JD	JD JF JG	JL				
0.39 μF 0.47 μF	394 474	F	G G	J	K	M M					JG JG						
υ. τ. μι	7/7	+	_	oltaç	je (V		20	100	200	250	20 05	100	200	20	100	200	250
Cap	Cap		Volt	age (Code		5	1	2	A	5	1	2	5	1	2	A
·	Code	Case Size/Series		C1825C			C2220C			C2225C							

^{*}Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



Table 2A - Chip Thickness/Tape & Reel Packaging Quantities

Thickness	Case	Thickness ±	Paper Q	uantity ¹	Plastic (Quantity
Code	Size ¹	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel
AB	0201	0.30±0.03	15,000	0	0	0
BB	0402	0.50±0.05	10,000	50,000	0	0
BD	0402	0.55±0.05	10,000	50,000	0	0
CF	0603	0.80±0.07	4,000	15,000	0	0
CG	0603	0.80±0.10	4,000	15,000	0	0
CH DM	0603 0805	0.85±0.07 0.70±0.20	4,000 4,000	10,000 15,000	0 0	0 0
DN	0805	0.70±0.20 0.78±0.10	4,000	15,000	0	0
DP	0805	0.70±0.10 0.90±0.10	4,000	15,000	0	0
DE	0805	1.00±0.10	0	0	2,500	10,000
DF	0805	1.10±0.10	0	0	2,500	10,000
DG	0805	1.25±0.15	Ö	Ö	2,500	10,000
EB	1206	0.78±0.10	0	0	4,000	10,000
EC	1206	0.90±0.10	0	0	4,000	10,000
ED	1206	1.00±0.10	0	0	2,500	10,000
EE	1206	1.10±0.10	0	0	2,500	10,000
EF	1206	1.20±0.15	0	0	2,500	10,000
EH	1206	1.60±0.20	0	0	2,000	8,000
FB	1210	0.78±0.10	0	0	4,000	10,000
FC	1210	0.90±0.10	0	0	4,000	10,000
FE	1210	1.00±0.10	0	0	2,500	10,000
FF	1210	1.10±0.10	0	0	2,500	10,000
FG	1210	1.25±0.15	0	0	2,500	10,000
FH	1210	1.55±0.15	0	0	2,000	8,000
FM FJ	1210 1210	1.70±0.20	0 0	0	2,000 2,000	8,000
FK FK	1210	1.85±0.20 2.10±0.20	0	0 0	2,000	8,000 8,000
NC	1805	1.00±0.15	0	0	4,000	10,000
LF	1808	1.00±0.15	0	0	2,500	10,000
GB	1812	1.00±0.10	0	ő	1,000	4,000
GD	1812	1.25±0.15	0	Ö	1,000	4,000
GH	1812	1.40±0.15	0	0	1,000	4,000
GG	1812	1.55±0.10	0	0	1,000	4,000
GK	1812	1.60±0.20	0	0	1,000	4,000
GJ	1812	1.70±0.15	0	0	1,000	4,000
GN	1812	1.70±0.20	0	0	1,000	4,000
GM	1812	2.00±0.20	0	0	500	2,000
HB	1825	1.10±0.15	0	0	1,000	4,000
HE	1825	1.40±0.15	0	0	1,000	4,000
HG	1825	1.60±0.20	0	0	1,000	4,000
JB JD	2220	1.00±0.15	0	0	1,000	4,000
JD JE	2220 2220	1.30±0.15 1.40±0.15	0 0	0	1,000 1,000	4,000 4,000
JF	2220	1.50±0.15	0	0	1,000	4,000
JG	2220	1.70±0.15	0	0	1,000	4,000
JL	2220	2.00±0.20	0	0	500	2,000
KE	2225	1.40±0.15	0	Ö	1,000	4,000
Thickness	Case	Thickness ±	7" Reel	13" Reel	7" Reel	13" Reel
Code	Size ¹	Range (mm)	Paper Q	uantity ¹	Plastic	Quantity

Package quantity based on finished chip thickness specifications.

¹ If ordering using the 2 mm Tape and Reel pitch option, the packaging quantity outlined in the table above will be doubled. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



Table 2B - Bulk Packaging Quantities

Dookon	ing Tons	Loose Pa	ackaging
Раскад	ing Type	Bulk Bag	(default)
Packagir	ng C-Spec ¹	N,	/A ²
Case	e Size	Packaging Quantities (pieces/unit packaging)
EIA (in)	Metric (mm)	Minimum	Maximum
0402	1005		
0603	1608		
0805	2012		50,000
1206	3216		
1210	3225	1	
1808	4520		
1812	4532		
1825	4564		20,000
2220	5650		
2225	5664		

¹ The "Packaging C-Spec" is a 4 to 8 digit code which identifies the packaging type and/or product grade. When ordering, the proper code must be included in the 15th through 22nd character positions of the ordering code. See "Ordering Information" section of this document for further details. Commercial Grade product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging. Contact KEMET if you require a bulk bag packaging option for Automotive Grade products.

² A packaging C-Spec (see note 1 above) is not required for "Bulk Bag" packaging (excluding Anti-Static Bulk Bag and Automotive Grade products). The 15th through 22nd character positions of the ordering code should be left blank. All product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging.



Table 3 - Chip Capacitor Land Pattern Design Recommendations per IPC-7351

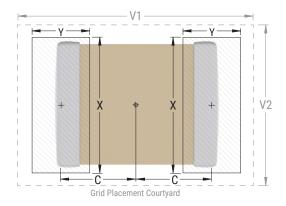
EIA Size Code	Metric Size Code	ize Maximum (Most)					Density Level B: Median (Nominal) Land Protrusion (mm)			Density Level C: Minimum (Least) Land Protrusion (mm)						
Code	Oode	С	Y	X	V1	V2	С	Y	X	V1	V2	С	Y	X	V1	V2
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1210 ¹	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00

¹ Only for capacitance values ≥ 22 μF

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

Image below based on Density Level B for an EIA 1210 case size.





Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

Recommended Reflow Soldering Profile:

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/ J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Termination Finish				
1 Tome Teature	SnPb	100% Matte Sn			
Preheat/Soak					
Temperature Minimum (T _{Smin})	100°C	150°C			
Temperature Maximum (T _{Smax})	150°C	200°C			
Time (t_s) from T_{smin} to T_{smax}	60 - 120 seconds	60 - 120 seconds			
Ramp-Up Rate (T _L to T _P)	3°C/second maximum	3°C/second maximum			
Liquidous Temperature (T_L)	183°C	217°C			
Time Above Liquidous (t _L)	60 - 150 seconds	60 - 150 seconds			
Peak Temperature (T _P)	235°C	260°C			
Time Within 5°C of Maximum Peak Temperature (t _p)	20 seconds maximum	30 seconds maximum			
Ramp-Down Rate $(T_p \text{ to } T_L)$	6°C/second maximum	6°C/second maximum			
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum			

Note 1: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.

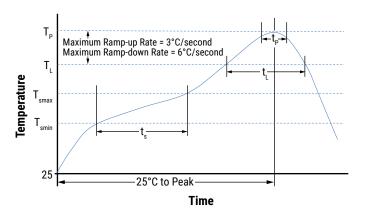




Table 4 - Performance & Reliability: Test Methods and Conditions

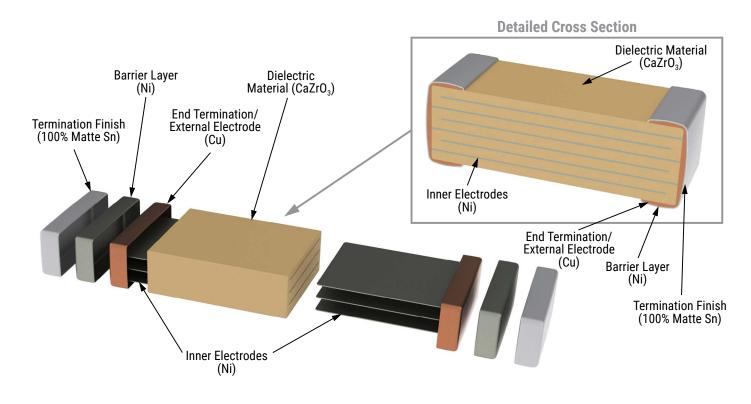
Stress	Reference	Test or Inspection Method			
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.			
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for COG. Flexible termination system – 3.0 mm (minimum).			
		Magnification 50 X. Conditions:			
Caldarability	J-STD-002	a) Method B, 4 hours at 155°C, dry heat at 235°C			
Solderability	J-51D-002	b) Method B at 215°C category 3			
		c) Method D, category 3 at 260°C			
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 4 hours after test conclusion.			
Discord Humidity	MIL-STD-202 Method	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 4 hours after test conclusion.			
Biased Humidity	103	Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 4 hours after test conclusion.			
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Measurement at 24 hours +/- 4 hours after test conclusion.			
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required - 300, maximum transfer time - 20 seconds, dwell time - 15 minutes. Air - Air.			
High Temperature Life	MIL-STD-202 Method 108 /EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.			
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.			
Vibration MIL-STD-202 Method 204		5 g's for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz			
MII-STD-202 Method		Figure 1 of Method 213, Condition F.			
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.			

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature—reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



Construction



Capacitor Marking (Optional):

Laser marking option is not available on:

- · COG, Ultra Stable X8R and Y5V dielectric devices
- · EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- · KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

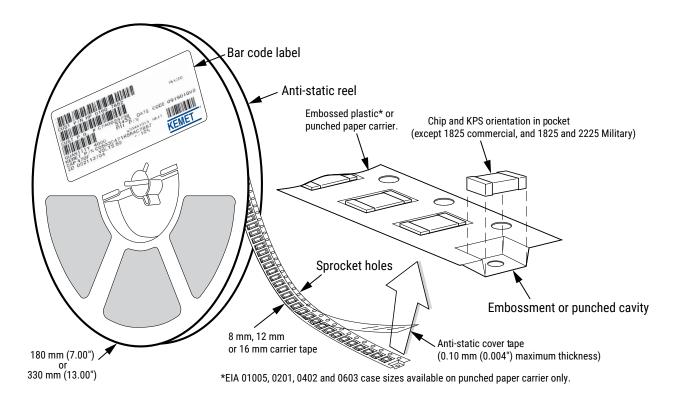


Table 5 - Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

	Tape	Embosse	ed Plastic	Punched Paper		
EIA Case Size	Size	7" Reel	13" Reel	7" Reel	13" Reel	
	(W)*	Pitch	(P ₁)*	Pitch (P₁)*		
01005 - 0402	8			2	2	
0603	8			2/4	2/4 -	
0805	8	4	4	4	4	
1206 - 1210	8	4	4	4	4	
1805 - 1808	12	4	4			
≥ 1812	12	8	8			
KPS 1210	12	8	8			
KPS 1812 and 2220	16	12	12			
Array 0612	8	4	4			

^{*}Refer to Figures 1 and 2 for W and P_1 carrier tape reference locations.

New 2 mm Pitch Reel Options*

Packaging Ordering Code (C-Spec)	Packaging Type/Options
C-3190	Automotive grade 7" reel unmarked
C-3191	Automotive grade 13" reel unmarked
C-7081	Commercial grade 7" reel unmarked
C-7082	Commercial grade 13" reel unmarked

^{* 2} mm pitch reel only available for 0603 EIA case size. 2 mm pitch reel for 0805 EIA case size under development.

Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- Lower placement costs.
- Double the parts on each reel results in fewer reel changes and increased efficiency.
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste.

^{*}Refer to Tables 6 and 7 for tolerance specifications.



Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

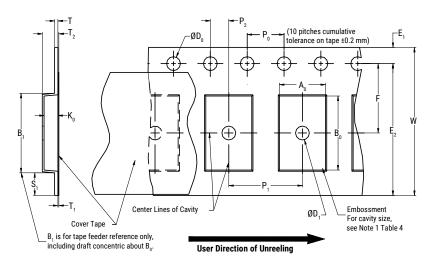


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)								
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum
8 mm		1.0 (0.039)				25.0 (0.984)			
12 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.5	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
16 mm		(0.059)				(1.181)			
		1	Variable Dime	ensions — Mill	limeters (Inch	nes)			
Tape Size	Pitch	B ₁ Maximum Note 4	${\sf E_2^{}}$ Minimum	F	P ₁	T ₂ Maximum	W Maximum	A ₀ ,B ₀	& K ₀
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)		
12 mm	Single (4 mm) and double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Not	te 5
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)		

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of the embossment location and the hole location shall be applied independently of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 6.)
- 3. If $S_1 < 1.0$ mm, there may not be enough area for a cover tape to be properly applied (see EIA Standard 481, paragraph 4.3, section b.)
- 4. B, dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by A_{α} , B_{α} and K_{α} shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3.)
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4.)
 - (e) for KPS product, A_0 and B_0 are measured on a plane 0.3 mm above the bottom of the pocket.
 - (f) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.



Figure 2 - Punched (Paper) Carrier Tape Dimensions

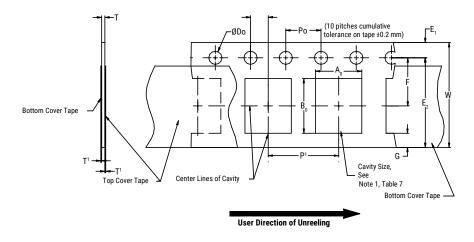


Table 7 - Punched (Paper) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	E ₁	P ₀	P ₂	T ₁ Maximum	G Minimum	R Reference Note 2			
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) maximum	0.75 (0.030)	25 (0.984)			
	Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	E2 Minimum	F	P ₁	T Maximum	W Maximum	A_0B_0			
8 mm	Half (2 mm)	6.25	3.5 ±0.05	2.0 ±0.05 (0.079 ±0.002)	1.1	8.3 (0.327)	Note 1			
8 mm	Single (4 mm)	(0.246)	(0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	(0.098)	8.3 (0.327)	NOTE I			

- 1. The cavity defined by A_{o} , B_{o} and T shall surround the component with sufficient clearance that:
 - a) the component does not protrude beyond either surface of the carrier tape.
 - b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - c) rotation of the component is limited to 20° maximum (see Figure 3.)
 - d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4.)
 - e) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- 2. The tape with or without components shall pass around R without damage (see Figure 6.)



Packaging Information Performance Notes

1. Cover Tape Break Force: 1.0 kg minimum.

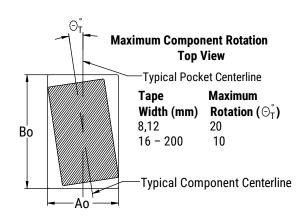
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 to 1.0 newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

Figure 3 - Maximum Component Rotation



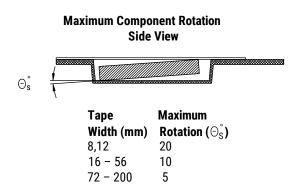


Figure 4 - Maximum Lateral Movement

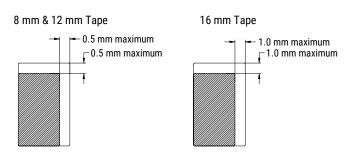


Figure 5 - Bending Radius

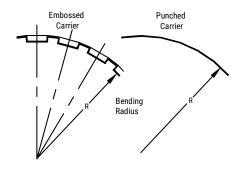
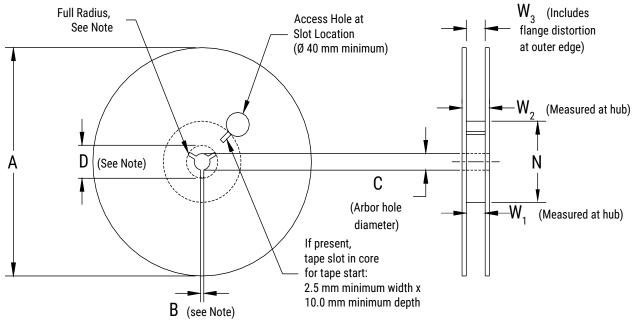




Figure 6 - Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 - Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	A	B Minimum	С	D Minimum					
8 mm	178 ±0.20								
12 mm	(7.008 ±0.008) or	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)					
16 mm	330 ±0.20 (13.000 ±0.008)	(****)	(
	Variable Dimensions — Millimeters (Inches)								
Tape Size	N Minimum	W_1	W ₂ Maximum	W ₃					
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)						
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference					
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)						



Figure 7 - Tape Leader & Trailer Dimensions

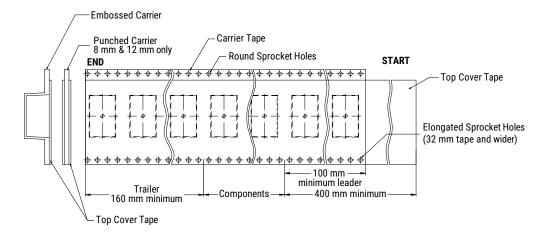
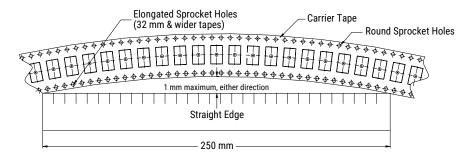


Figure 8 – Maximum Camber





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