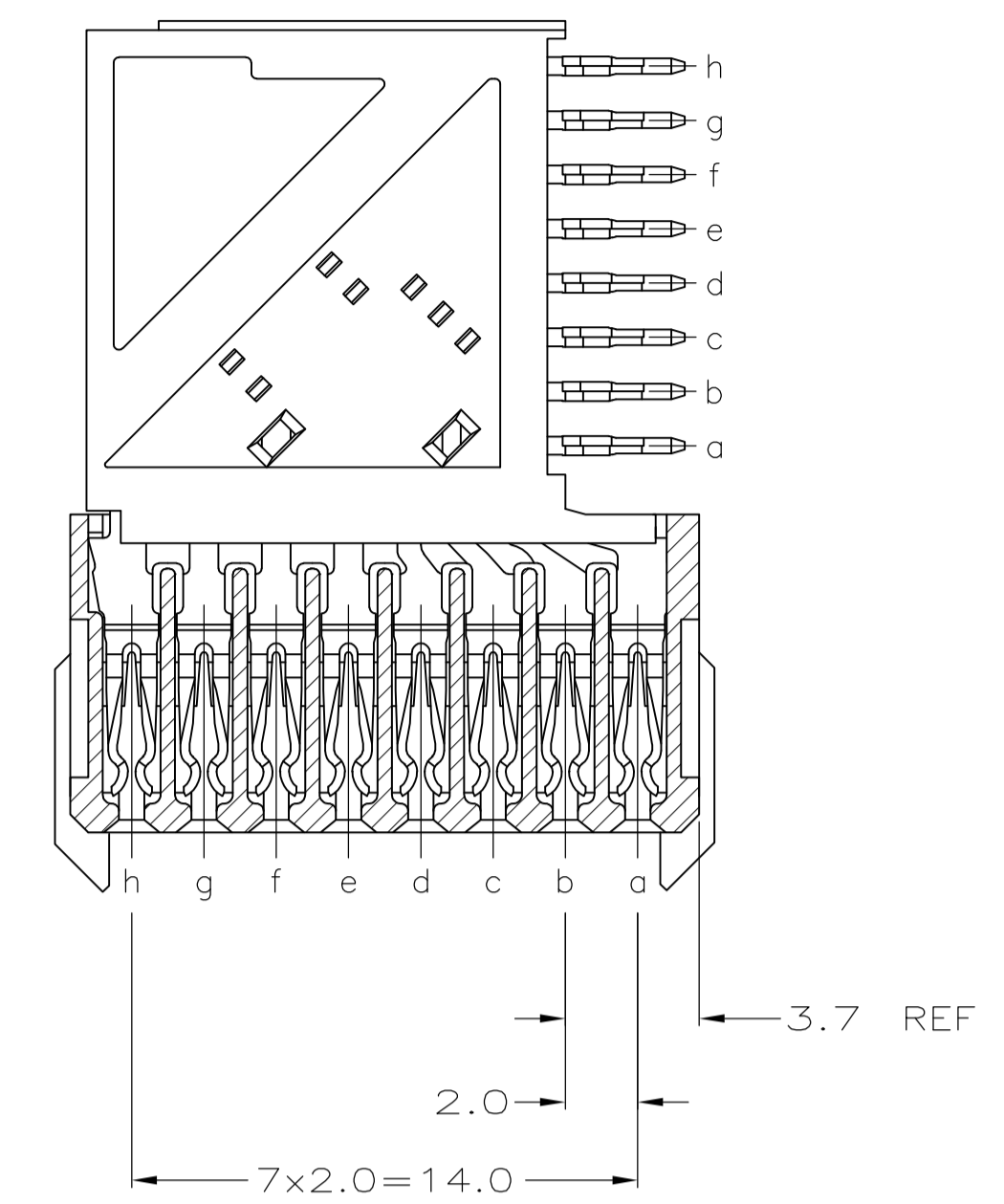
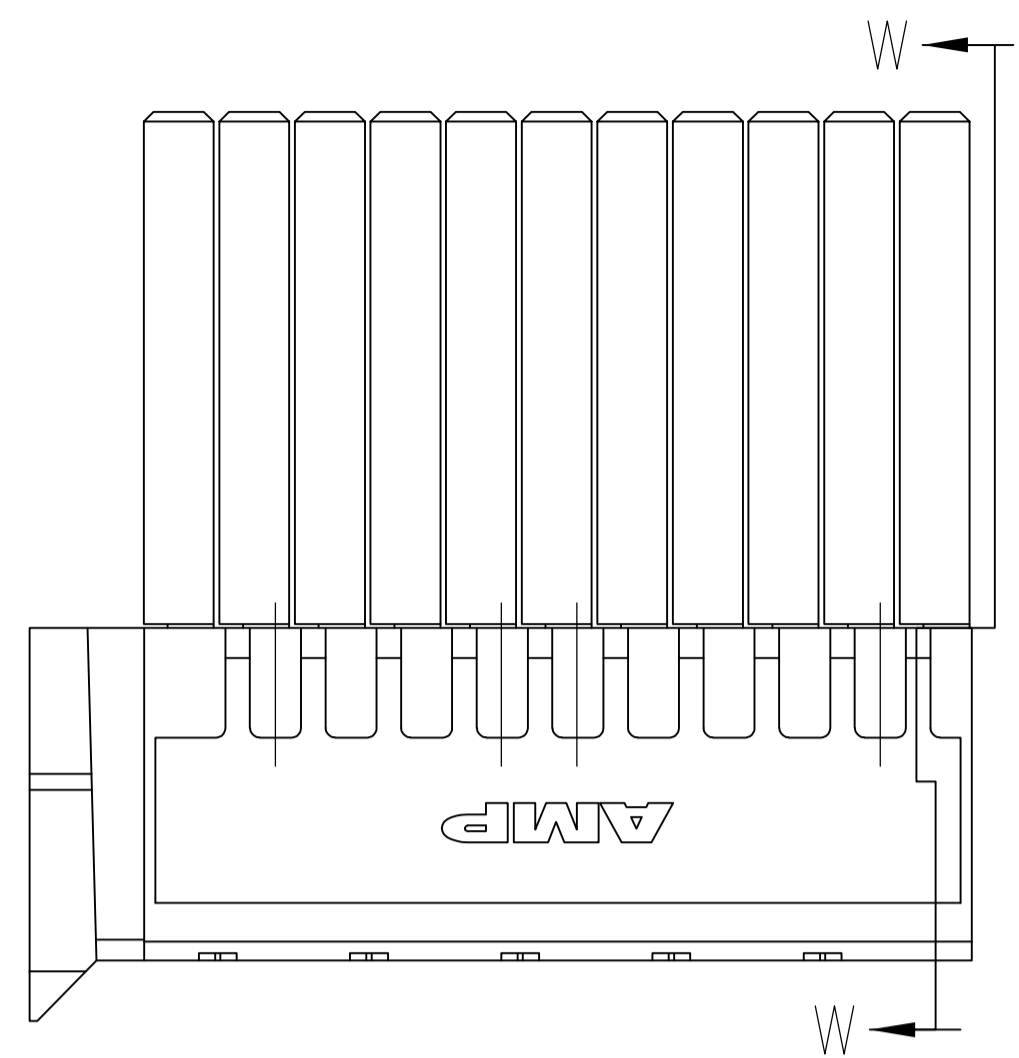
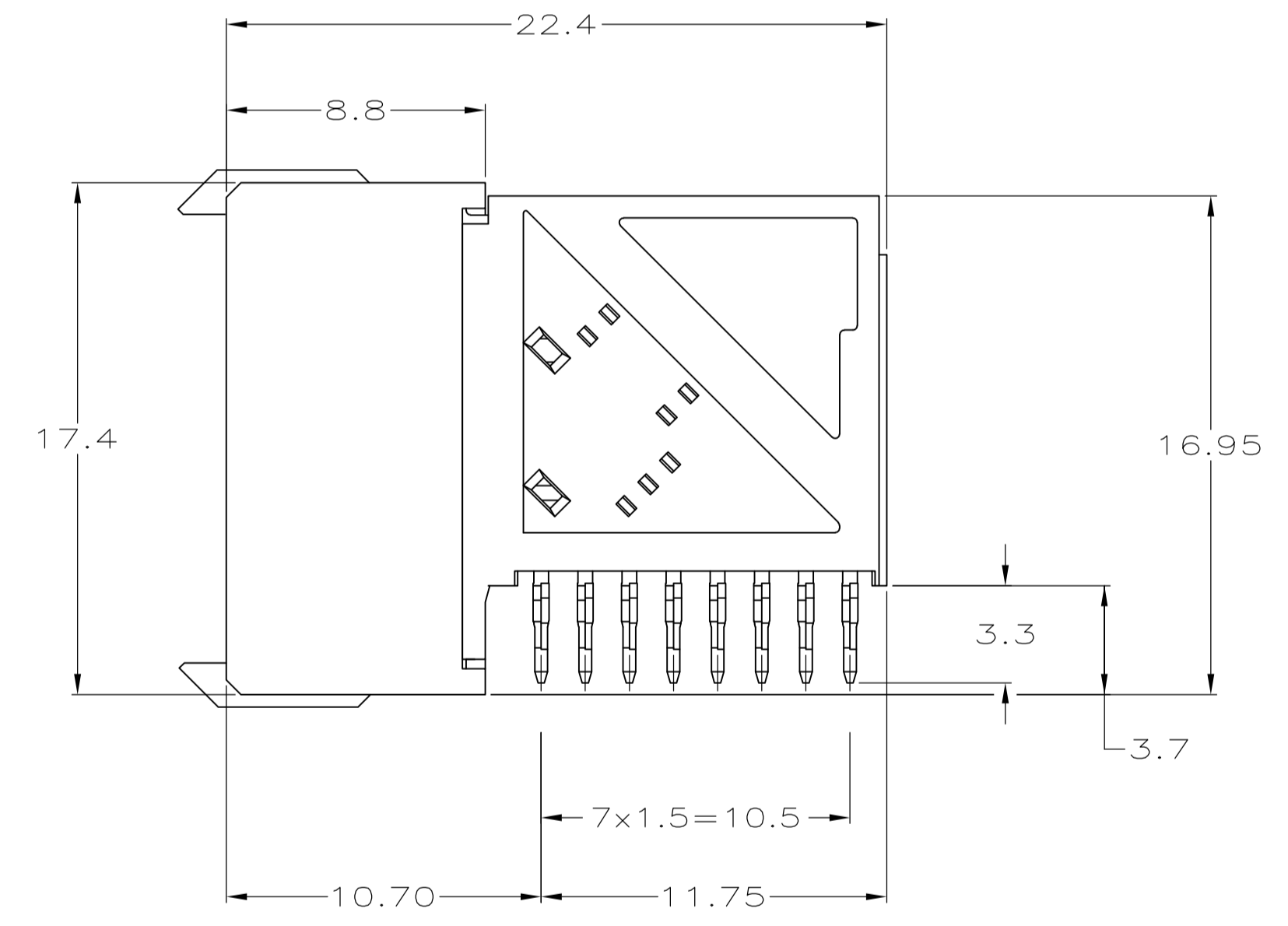
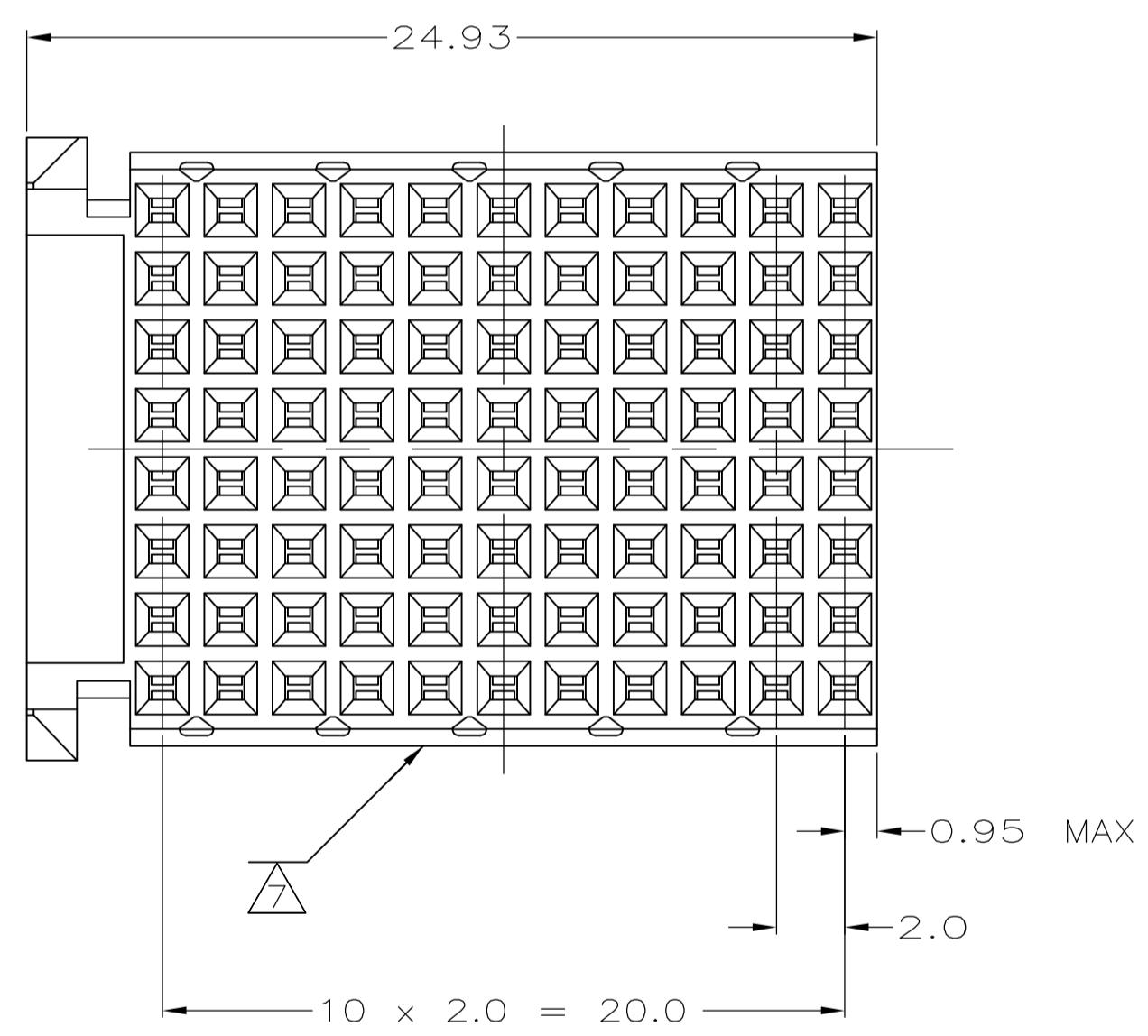


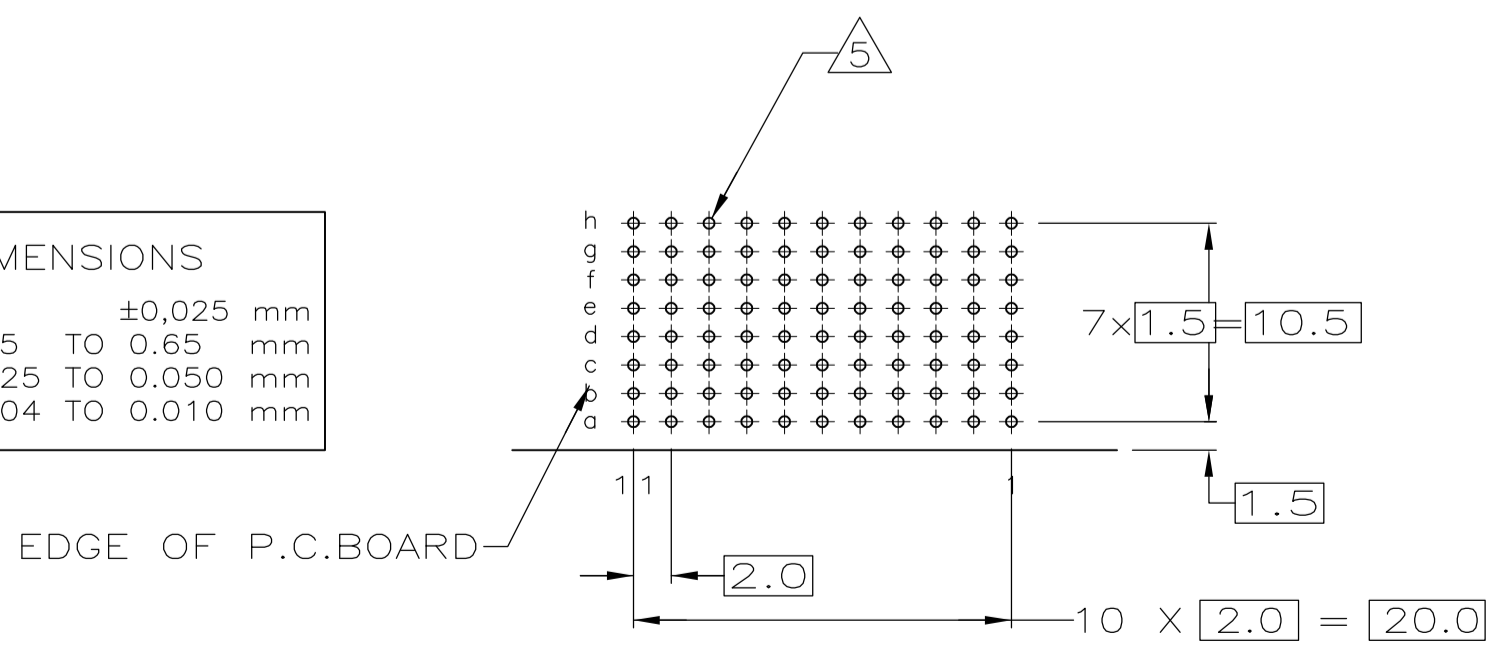
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DMN	APVD		
F2		REV PER ECO-10-001916	02FEB2010	JY	SY		
G		ECR-10-018652	10SEP10	JS	MQW		



SECTION W-W



PCB HOLE DIMENSIONS		
DRILLED HOLE	0.7	±0.025 mm
FIN. HOLE	0.55 TO 0.65	mm
Cu-thks	0.025 TO 0.050	mm
SnPb-thks	0.004 TO 0.010	mm



RECOMMENDED PCB HOLE LAYOUT  
 COMPONENT SIDE  
 SCALE 2.5:1

- 1 MATERIAL:  
CONTACT: PHOSPHOR BRONZE.  
HOUSING: GLASS-FILLED POLYESTER.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING  
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION  
PIN: 0.5µm MIN TIN/LEAD.  
FOR PLATING OF MATING SURFACES SEE APPLICABLE  
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101  
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,  
CENTRAL OFFICE APPLICATIONS.
- 5 PLATED THROUGH HOLES AT 2x1.5mm GRID. 88 TOTAL HOLES.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.  
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1991.
- 7 CONNECTOR PRINTED WITH PART NUMBER AND DATE CODE THIS SIDE.  
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,  
MAY BE ADDED FOR TRACEABILITY BASED UPON MANUFACTURERS DISCRETION.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 9 0.76µm MIN GOLD PLATING AT MATING SURFACES.

8	2 3 9	3-646446-0
	2 4 6	646446-9
	2 3	646446-1
FINISH		PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		NAME	
mm	0-PLC	±		DIN	B. CARBO	06DEC05	Tyco Electronics Corporation
	1-PLC	±0.1		CHK	G. SKIPPER	06DEC08	Harrisburg, PA 17105-3608
	2-PLC	±0.05	±0.2	APVD	G. SKIPPER	06DEC05	
	3-PLC	±		PRODUCT SPEC			
	4-PLC	±		APPLICATION SPEC			
	ANGLES	±		WEIGHT			
MATERIAL	1	SEE TABLE		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A1	00779	646446	
CUSTOMER DRAWING				SCALE	5:1	SHEET	1 OF 1